TFT COLOR LCD MODULE NL8060AC26-17

26 cm (10.4 inches), 800 \times 600 pixels, 262144 colors, High luminance, wide viewing angle

DESCRIPTION

NL8060AC26-17 is a TFT (thin film transistor) active matrix color liquid crystal display (LCD) module comprising amorphous silicon TFT attached to each signal electrode, a driving circuit, and a backlight.

NL8060BC26-17 has a built-in backlight. The backlight includes long-life-lamps and the lamps are replaceable with a holder.

The 26 cm diagonal display area contains 800×600 pixels and can display 262144 color simultaneously.

NL8060BC26-17 is suitable for industrial application use, because the viewing angle is wide and the luminance is high. Also, the viewing direction is selectable either upper or lower side by changing scan direction.

FEATURES

- High luminance (280 cd/m², typ.)
- Wide viewing angle (with Retardation film)
- Low reflection
- Reversible scan direction
- 6-bit digital RGB signals
- Data enable (DE) function
- Edge type backlight with two long-file-time lamps (one lamp holder)
- Lamp holder replaceable
- Recommendation inverter: Part No. 104PWBR1

APPLICATIONS

- · Display terminals for control system
- Monitors for process controller



The information in this document is subject to change without notice. Please confirm with the delivery specification before statting to design the system.

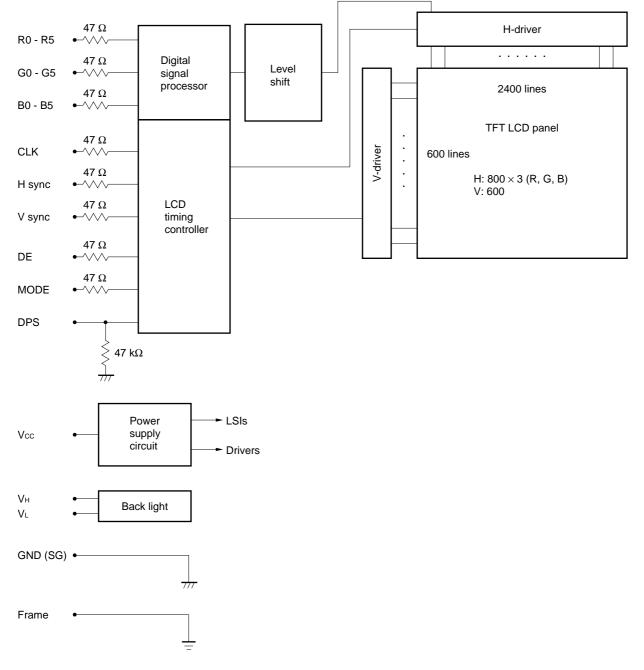
STRUCTURE AND FUNCTIONS

A color TFT (thin film transistor) LCD module is comprised of a TFT liquid crystal panel structure, LSIs for driving the TFT array, and a backlight assembly. The TFT panel structure is created by sandwiching liquid crystal material in the narrow gap between a TFT array glass substrate and a color filter glass substrate. After the driver LSIs are connected to the panel, the backlight assembly is attached to the backside of the panel.

RGB (red, green, blue) data signals from a source system is modulated into a form suitable for active matrix addressing by the onboard signal processor and sent to the driver LSIs which in turn addresses the individual TFT cells.

Acting as an electro-optical switch, each TFT cell regulates light transmission from the backlight assembly when activated by the data source. By regulating the amount of light passing through the array of red, green, and blue dots, color images are created with clarity.

BLOCK DIAGRAM



* Frame is not connected with GND (SG).

<In case of connecting NEC recommended inverter>

-		
VDDB	Inverter Back light	
BRTH		
BRTC	(Part No: 104PWBR1)	
BRTH	• (Fartho: 1041 (VDRT)	
BRTL	•	
GNDB	•	
0.122		
OUTLINE OF CHARACTER	STICS (at room temperature)	
Display area	211.2 (H) × 158.4 (V) mm	
Drive system	a-Si TFT active matrix	
Display colors	262,144 colors	
Number of pixels	800 imes 600 pixels	
Pixel arrangement	RGB vertical stripe	
Pixel pitch	0.264 (H) \times 0.264 (V) mm	
Module size	243.0 (H) \times 185.1 (V) \times 11.5 max. (D) mm	
Weight	520 (typ.)	
Contrast ratio	300:1 (typ.)	
Viewing angle (more than the	-	
	Horizontal : 50° (typ. left side, right side)	
	Vertical : 35° (typ. up side), 45° (typ. dow	n side)
Designed viewing direction	 Wider viewing angle with contrast ratio 	
		(6 o'clock, normal scan)
		up side
		(12 o'clock, reverse scan)
	 Wider viewing angle without image reversa 	-
		(12 o'clock, normal scan)
		down side
		(6 o'clock, reverse scan)
	• Optimum grayscale ($\gamma = 2.2$)	: perpendicular
Color gamut	43 % (typ. center, to NTSC)	
Response time	15 ms (max.), "white 100%" to "black 10%"	
Luminance	280 cd/m ² (typ.) (Lamp current: $I_{L} = 5$ mArm	
Signal system	6-bit digital signals for each of RGB primary	y colors, synchronous signals
Quantu valtara	(Hsync, Vsync), dot clock (CLK)	
Supply voltage	3.3 V [5.0 V] (Logic, LCD driving)	at lows in a helder attached
Backlight	Edge light type, two cold cathode fluoresce inverter	nt lamp in a holder, attached
	Lamp holder set: Part No.104LHS31	
	 Recommended invertor: Part No. 104PWB 	P1
Power consumption		
Power consumption	7.0 W (typ. at 3.3 V, with a recommended inv	

GENERAL SPECIFICATIONS

Item	Specification	Unit
Module size	243.0 \pm 0.5 (H) \times 185.1 \pm 0.5 (V) \times 11.5 max. (D)	mm
Display area	211.2 (H) × 158.4 (V)	mm
Number of pixels	800 (H) × 600 (V)	pixel
Dot pitch	0.088 (H) × 0.264 (V)	mm
Pixel pitch	0.264 (H) × 0.264 (V)	mm
Pixel arrangement	RGB (Red, Green, Blue) vertical stripe	
Display colors	262,144	color
Weight	550 (max.)	g

ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Rating	Unit	Remarks		
Supply voltage	Vcc	-0.3 to 6.5	V	VI – Vcc < 3.0 Ta = 25		
Input voltage	Vi	-0.3 to 6.5	V			
Lamp voltage	VL	2000	Vrms	Ta = 25 °C		
Storage temp.	Тsт	-20 to 60	°C			
Operating temp.	Тор	0 to 50	°C	Module surface*		
Humidity		≦ 95 % relative humidity		Ta ≦ 40 °C		
(No condensation)		≦ 85 % relative humidity		40 < Ta ≦ 50 °C		
		Absolute humidity shall not exceed $T_a = 50 °C$, 85 % relative humidity level		T _a > 50 °C		

* Measured at the panel surface (including self-heat)

ELECTRICAL CHARACTERISTICS

(1) Logic, LCD driving

Ta = 25 °C

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remarks
Supply voltage	Vcc	3.0 (4.75)	3.3 (5.0)	3.6 (5.25)	V	Vcc = 3.3 V (Vcc = 5.0 V)
Logic input "L" voltage	VIL	0	_	Vcc imes 0.3	V	CMOS level
Logic input "H" voltage	Vih	Vcc imes 0.7	-	Vcc	V	
Supply current	Icc		* 360 (270)	550 (500)	mA	Vcc = 3.3 V (Vcc = 5.0 V)

* Checker flag pattern (in EIAJ ED-2522)

(2) Backlight

 $T_a = 25$ °C

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remarks		
Lamp current	١L	2.0	5.0	5.5	mArm	with one lamp		
Lamp voltage	VL	-	510	-	Vrms	_		
Lamp turn on voltage	Vs	840	_	-	Vrms	Ta = 25 °C *2		
		1265	_	-		Ta = 0 °C *2		
Oscillator frequency	Ft	50	54	58	kHz	*1		

- *1: Recommended value of "Ft".
 - Ft is within the specification.

and

• $Ft = 1/4Th \times (2n-1)$

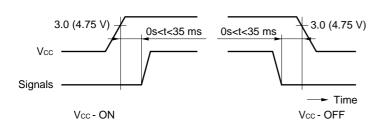
Th: Hsync period

n: a natural number (1, 2, 3...)

If Ft is out of the recommended value, interference between Ft frequency and Hsync frequency may cause beat on the display.

- *2: When Vs is less than Min. value, lamp might be not turned on it.
- *3: Recommended inverter: Part No. 104PWBR1

SUPPLY VOLTAGE SEQUENCE



Signals: CLK, Hsync, Vsync, DE, R0-R5, G0-G5, B0-B5

- Notes 1. The supply voltage for input signals should be the same as Vcc.
 - 2. Turn on the backlight within the LCD operation period. When the backlight turns on before LCD operation or the LCD operation turns off before the backlight turns off, the display may momentarily become white.
 - When the power is off, please keep whole signals (Hsync, Vsync, CLK, DE, R0-R5, G0-G5, B0-B5) low level or high impedance.
 - 4. Wrong power sequence may damage to the module.
 - 5. The signal should not be down during operation. Even if signal could recover, LCD module can not be operated correctly, the display may be un-uniformity. In case signal is down, Vcc should be turned off, and then turn Vcc and signal on as above sequence.

NEC

INTERFACE AND CONNECTOR PIN ASSIGNMENT

(1) Interface signals, power supply

Module side connector

CN1 ··· DF9-41P-1V (No. 1 to 41)

Supplier: HIROSE ELECTRIC CO,. LTD.

Pin No.	Symbol	Function
1	GND	Ground
2	CLK	Dot clock
3	GND	Ground
4	Hsync	Horizontal sync.
5	Vsync	Vertical sync.
6	GND	Ground
7	GND	Ground
8	GND	Ground
9	R0	Red data (LSB)
10	R1	Red data
11	R2	Red data
12	GND	Ground
13	R3	Red data
14	R4	Red data
15	R5	Red data (MSB)
16	GND	Ground
17	GND	Ground
18	GND	Ground
19	G0	Green data (LSB)
20	G1	Green data
21	G2	Green data

Pin No.	Symbol	Function	
22	GND	Ground	
23	G3	Green data	
24	G4	Green data	
25	G5	Green data (MSB)	
26	GND	Ground	
27	GND	Ground	
28	GND	Ground	
29	B0	Blue data (LSB)	
30	B1	Blue data	
31	B2	Blue data	
32	GND	Ground	
33	B3	Blue data	
34	B4	Blue data	
35	B5	Blue data (MSB)	
36	GND	Ground	
37	DE	Data enable signal	
38	DPS	Scan direction select	Note 3
39	Vcc	Power supply	Note 1
40	Vcc	Power supply	Note 1
41	MODE	Mode select	Note 2

LSB : Least Significant Bit

MSB : Most Significant Bit

Mating connector

DF9-41S-1V

Notes 1. Vcc: All Vcc terminals should be connected to 3.3 V [5.0 V].

2. MODE: H = Fixed mode

L or open = DE mode

3. DPS can change scan direction (normal scan and reverse scan).

DPS: Vcc = normal scan

GND or open = reverse scan

See **DISPLAY POSITION** about another way for reversible scan.



(2) Lamp connector

lamp side connector CN2 --- BHR-03VS-1

Mating connector SM02 (4.0) B-BHS-TB Supplier: J.S.T TRADING COMPANY, LTD.

Pin No.	Symbol	Function					
1	VL	Low voltage terminal					
2	Vн	High voltage terminal					
3	Vн	High voltage terminal					

* VH and VL must be connected correctly. If you make a mistake to connect, you will get hurt and the module will break.

<Connection of recommended Inverter: 104PWBR1> (NEC)

Inverter side connector 1 CN1 ···· LZ-5P-SL-SMT

Mating connector 1 LZ-5S-SC3

Supplier: Japan Aviation Electronics Industry Limited (JAE)

Pin No.	Symbol	Function	Pin No.	Symbol	Function
1	Vddb	Power supply (12 V)		4	GNDB Backlight ground
2	Vddb	Power supply (12 V)		5	BRTHLLuminance select *
3	GNDB	Backlight ground			

* High luminance (100 %) ···· BRTHL = High (+5 V) or open

Low luminance (60 %) ··· BRTHL = Low (GNDB level)

Inverter side connector 2 CN3 ··· IL-Z-3PL-SMTY

Mating connector 2 IL-Z-3S-S125C3

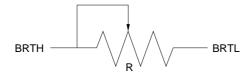
Supplier: Japan Aviation Electronics Industry Limited (JAE)

Pin No.	Symbol	Function					
1	BRTC	Backlight ON/OFF signal	Note 1				
2	BRTH	Luminance control input	Note 2				
3	BRTL	Luminance control input	Note 2				

Notes 1. TTL level

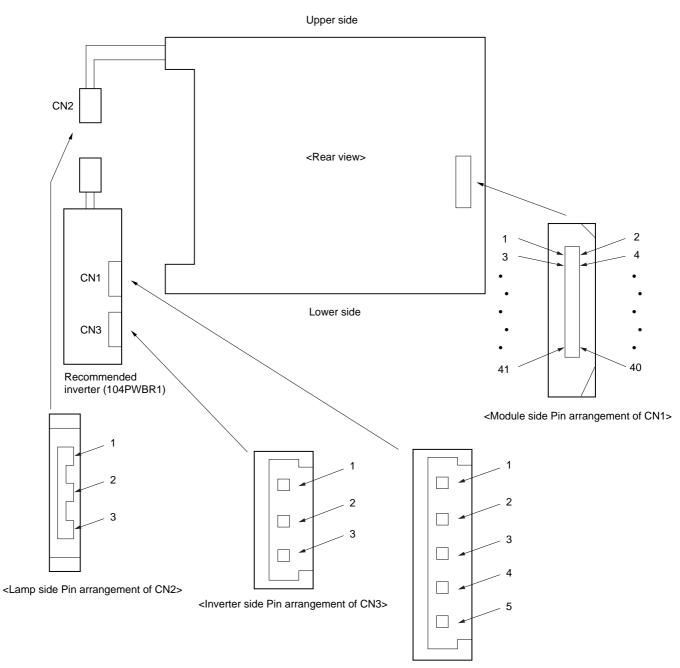
Backlight ON ··· BRTC = High (+5 V) or Open Backlight OFF ... BRTC = Low (GNDB level)

- NEC
 - <1> A way of luminance control by a variable resistor. This way works when BRTHL (No.5 pin) of CN3 is opened.



<2> A way of luminance control by a voltage This way works when BRTL is opened. The range of input voltage between BRTH and GNDB is as follows.

(3) Connector location



<Inverter side Pin arrangement of CN1>

DISPLAY COLORS vs. INPUT DATA SIGNALS

Display colors						Data	a signa	I (0:	Low	leve	l, 1:	High le	evel)						
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Basic colors	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Dark	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Red grayscale	↑																		
	\downarrow				İ					İ							İ		
	Bright	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
		1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Dark	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Green grayscale	↑																		
Green grayscale	\downarrow																		
	Bright	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
		0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Blue grayscale	↑																		
Endo graysodio	\downarrow																		
	Bright	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note Colors are developed in combination with 6-bit signals (64 steps in grayscale) of each primary red, green, and blue color.

This process can result in up to 262144 (64 \times 64 \times 64) colors.

INPUT SIGNAL TIMING

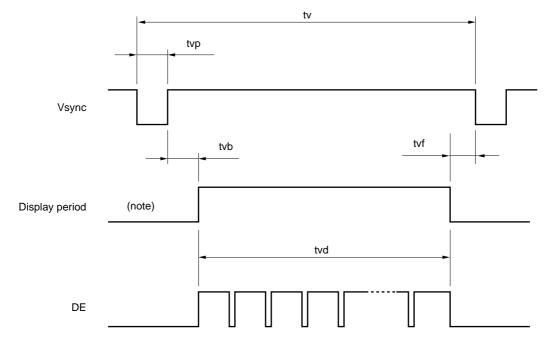
(1) Input signal specifications

	Parameter	Symbol	Min.	Тур.	Max.	Unit	Remarks
CLK	Frequency	1/tc	34.0	38.362	40.0	MHz	26.067 ns (TYP.)
	Duty	tch/tc	0.4	0.5	0.6	-	_
	Rise, fall	tcrf	_	-	10	ns	_
Hsync	Period	th	24.3	26.693	-	μs	37.468 kHz (typ.)
			-	1024	-	CLK	
	Display period	thd		800		CLK	_
	Front-porch	thf	-	24	-	CLK	Fixed mode
			4	24	-	CLK	DE mode
	Pulse width	thp	2	72	127	CLK	Fixed mode
			2	72	-	CLK	DE mode
	Back-porch	thb	2	128	198	CLK	Fixed mode
			2	128	-	CLK	DE mode
	th	p + thb		200		CLK	Fixed mode
			15	200	-	CLK	DE mode
	CLK-Hsync timing	thch	10	-	_	ns	-
	Hsync-CLK timing	thcs	8	-	-	ns	_
	Hsync-Vsync timing	thv	1	-	_	CLK	-
	Vsync-Hsync timing	tvs	15	-	_	ns	-
	Rise, fall	thrf	-	-	10	ns	_
Vsync	Period	tv	16.1	16.683	17.2	ms	59.94 Hz (typ.)
			_	625	-	н	
	Display period	tvd		600		Н	
	Front-porch	t∨f	-	1	-	Н	Fixed mode
			-	1	-	Н	DE mode
	Pulse width	tvp	1	2	23	Н	Fixed mode
			1	2	-	Н	DE mode
	Back-porch	tvb	1	22	23	Н	Fixed mode
			1	22	-	Н	DE mode
	tv	p + tvb		24		Н	Fixed mode
			2	24	254	Н	DE mode
	Rise, fall	tvrf	_	_	10	ns	-
DATA	CLK-DATA timing	tds	8	_	-	ns	-
R0 - R5 G0 - G5	DATA-CLK timing	tdh	12	-	_	ns	_
B0 - B5	Rise, fall	tdrf	_	-	10	ns	_
DE	DE-CLK timing	tes	8	_	-	ns	-
	CLK-DE timing	teh	12	-	-	ns	
	Rise, fall	terf	_	_	10	ns	

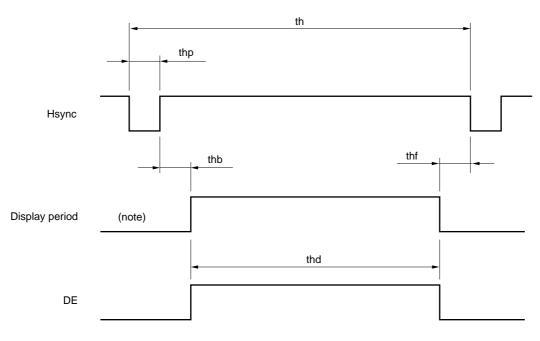
* All of parameters should be kept in the specified range.

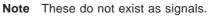
(2) Definition of input signal timing

<Vertical>

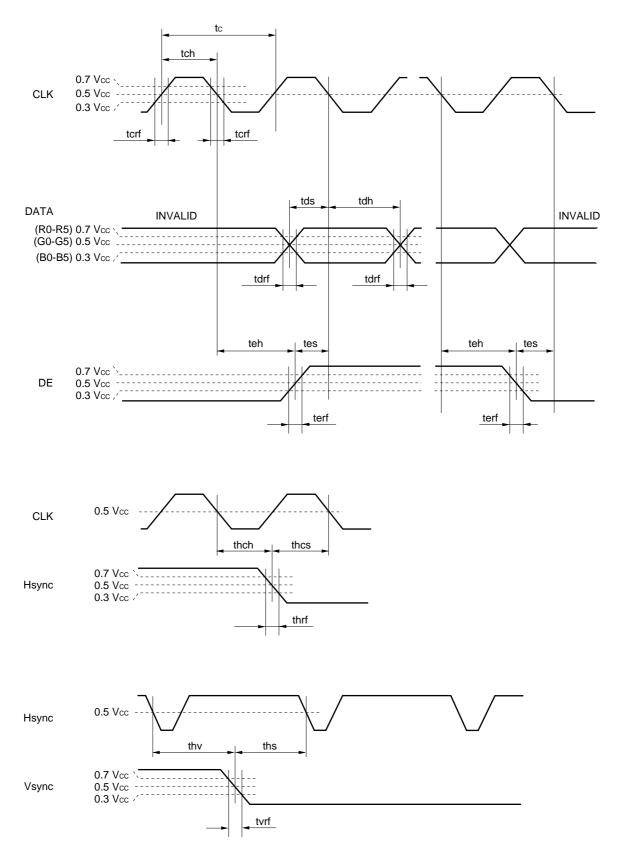


<Horizontal>

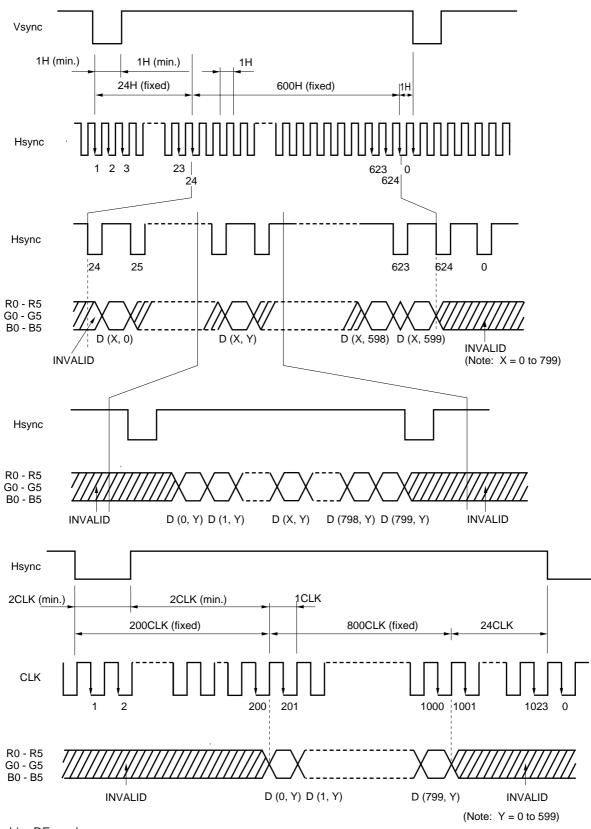




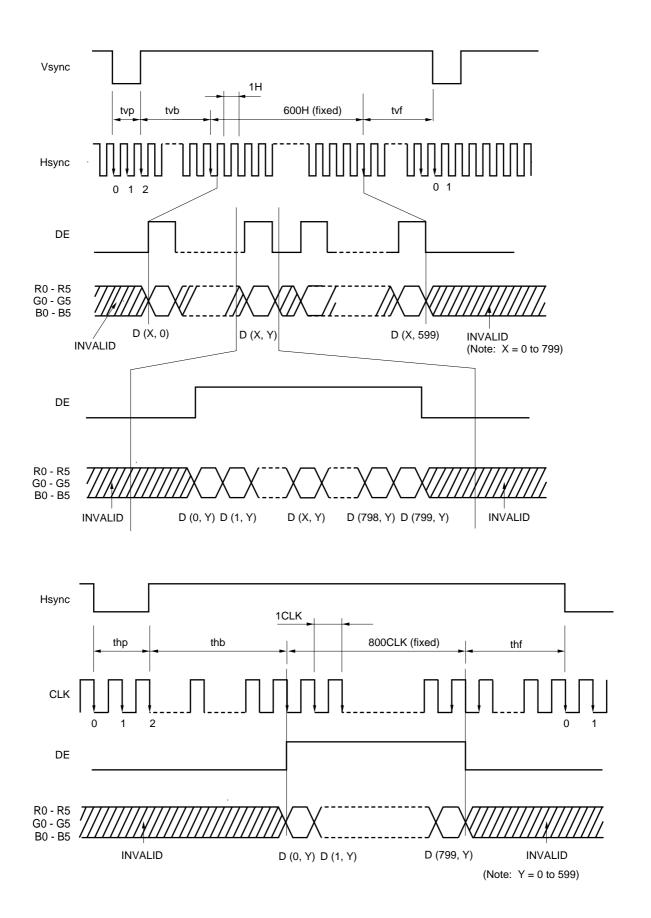
(3) Input signal timing chart



a) Fixed timing mode



b) DE mode



DISPLAY POSITION

Normal scan (DPS = "Vcc")

D (0, 1)	D (1, 1)		D (X, 1)		D (798, 1)	D (799, 1)
D (0, 1)	D (1, 1)		D (X, 1)		D (798, 1)	D (799, 1)
1	1	¹	1 1 1	 I	1	1 1 1
D (0, Y)	D (1, Y)		D (X, Y)		D (798, Y)	D (799, Y)
	1	¹	1	¹	1	1 1 1
D (0, 598)	D (1, 598)		D (X, 598)		D (798, 598)	D (799, 598)
D (0, 599)	D (1, 599)		D (X, 599)		D (798, 599)	D (799, 599)

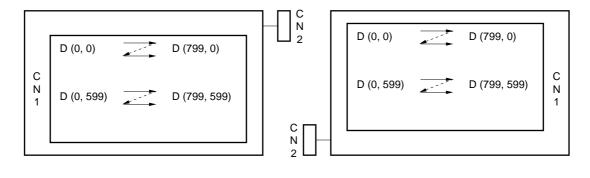
Reverse scan (DPS = "GND" or "Open")

D (799,599)	D (798,599)		D (X, 599)		D (1,599)	D (0,599)
D (799,598)	D (798,598)		D (X, 598)		D (1,598)	D (0,598)
1 1 1		 +	1	 +	1	1
D (799, Y)	D (798, Y)		D (X, Y)		D (1, Y)	D (0, Y)
1 1 1	1		1 1 1		1	1
D (799, 1)	D (798, 1)		D (X, 1)		D (1, 1)	D (0, 1)
D (799, 0)	D (798, 0)		D (X, 0)		D (1, 0)	D (0, 0)

* Below drawings show relations between the scan direction and the viewing direction.

Normal scan

Reverse scan



OPTICAL CHARACTERISTICS

						Ta = 2	5°C Note 1
Item	Symbols	Conditions	Min.	Тур.	Max.	Unit	Remarks
Contrast ratio	CR	Note 2	150	300	-	-	Note 3
Luminance	Lu nax.	Note 2	200	280	-	cd/m ²	Note 4
Luminance uniformity	_	max./min.	-	-	1.4	-	Note 5

Reference data

Item		Symbols	Conditions	Min.	Тур.	Max.	Unit	Remarks
Response time		t on	White to black $100\% \rightarrow 10\%$	-	15	50	ms	Note 6
		t off	Black to white $0\% \rightarrow 90\%$	-	65	80	ms	
Color gamut		С	at center, to NTSC	-	43	-	%	-
Viewing	Horizontal	<i>θ</i> x+	$CR > 10, \ \theta y = \pm 0^{\circ}$	45	50	_	deg.	Note 7
angle range		θx–	$CR > 10, \ \theta y = \pm 0^{\circ}$	45	50	-	deg.	
	Vertical	<i>θ</i> y+	$CR > 10, \ \theta y = \pm 0^{\circ}$	30	35	-	deg.	
		<i>θ</i> у–	$CR > 10, \ \theta y = \pm 0^{\circ}$	40	45	-	deg.	

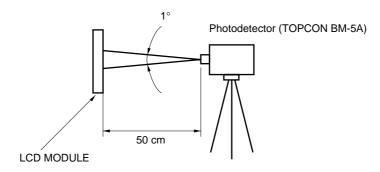
Notes 1. Vcc = 3.3 V, IL = 5.0 mA rms, DPS = High at normal scan with recommended inverter.

- **2.** Viewing angle: $\theta x = \pm 0^{\circ}$, $\theta y = \pm 0^{\circ}$, At center.
- 3. The contrast ratio is calculated by using the following formula.

Contrast ratio (CR) = Luminance with all pixels in "white" Luminance with all pixels in "black"

The luminance is measured in darkroom.

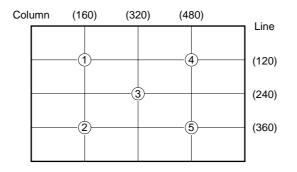
4. The luminance is measured after 20 minutes from the module works, with all pixels in "white". Typical value is measured after luminance saturation. The luminance is measured in darkroom.



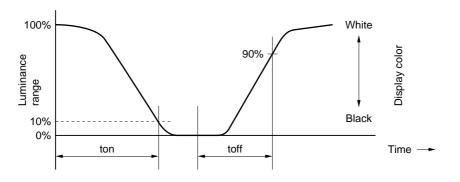
5. The luminance uniformity is calculated by using following formula.

Luminance uniformity = <u>Maximum luminance</u>

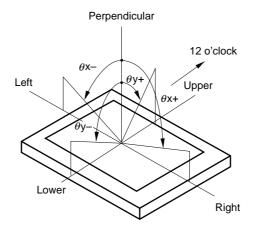
The luminance is measured at near the five points shown below.



Definition of response time is as follows.
 Photodetector output signal is measured when the Luminance changes "white" to "black" or "black" to "white".



7. Definitions of viewing angle are as follows.



RELIABILITY TEST

Test items	Test conditions	Judgement
High temperature/humidity	$50 \pm 2^{\circ}$ C, 85% relative humidity	Note 1
operation	240 hours	
	Display data is black.	
Heat cycle (operation)	<1> 0°C ± 3°C 1 hour	Note 1
	$55^{\circ}C \pm 3^{\circ}C \dots 1$ hour	
	<2> 50 cycles, 4 hours/cycle	
	<3> Display data is black.	
Thermal shock (non-operation)	<1> -20°C ± 3°C 30 minutes	Note 1
	$60^{\circ}C \pm 3^{\circ}C \dots 30$ minutes	
	<2> 100 cycles	
	<3> Temperature transition time within 5 minutes	
Vibration (non-operation)	<1> 5 - 100 Hz, 19.6 m/s ² (2G)	Note 1
	1 minute/cycle,	Note 2
	X, Y, Z direction	
	<2> 120 times each direction	
Mechanical shock (non-	<1> 539 m/s ² (55G), 11 ms	Note 1
operation)	X, Y, Z direction	Note 2
	<2> 5 times each direction	
ESD (operation)	150 pF, 150 Ω, ±10 kV	Note 1
	9 places on a panel Note 3	3
	10 times each place at one-second intervals	
Dust (operation)	15 kinds of dust (JIS Z 8901)	Note 1
	Hourly 15 seconds stir, 8 times repeat	

Notes 1. Display function is checked by the same condition as LCD module out-going inspection.

- 2. Physical damage.
- **3.** Discharge points are shown as follows.

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NEC

GENERAL CAUTIONS

Next figures and sentence are very important, please understand these contents as follows.

	This figure is a mark that you will get hurt and/or the module will have damages when you make
CAUTION	a mistake to operate.



This figure is a mark that you will get an electric shock when you make a mistake to operate.

This figure is a mark that you will get hurt when you make a mistake to operate



Do not touch an inverter ...on which is stuck a caution label... while the LCD module is under the operation, because of dangerous high voltage.

- (1) Caution when taking out the module
 - <1> Pick the pouch only, when taking out the module from a carrier box.
- (2) Cautions for handling the module
 - <1> As the electrostatic discharges may break the LCD module, handle the LCD module with care against electrostatic discharges.
 - <2> As the LCD panel and backlight element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
 - <3> As the surface of polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
 - <4> Do not pull the interface connectors in or out while the LCD module is operating.
 - <5> Put the module display side down on a flat horizontal plane.
 - <6> Handle connectors and cables with care.
 - <7> When the module is operating, do not lose CLK, Hsync, or Vsync signal. If any one of these signals is lost, the LCD panel would be damaged.
 - <8> The torque for mounting screw should never exceed 0.294 N·m (3 kgf·cm).
 - <9> Don't push or rub the surface of LCD module please. If you do, the scratches or the marks like rubbing marks may be left on the surface of the module.
- (3) Cautions for the atmosphere
 - <1> Dew drop atmosphere must be avoided.
 - <2> Do not store and/or operate the LCD module in high temperature and/or high humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
 - <3> This module uses cold cathod fluorescent lamps. Therefore, the life time of lamp becomes short conspicuously at low temperature.
 - <4> Do not operate the LCD module in high magnetic field.

- (4) Caution for the module characteristics
 - <1> Do not apply any fixed patterns data signal to the LCD module at product aging. Applying fixed pattern for a long time may cause image sticking.
 - <2> This module has the retardation film which may cause the variation of the color hue in the different viewing angles. The ununiformity may appear on the screen under the high temperature operation.
 - <3> The light vertical stripe may be observed depending on the display pattern. This is not defects or malfunctions.
 - <4> The noise from the inverter circuit may be observed in the luminance control mode. This is not defects or malfunctions.

(5) Other cautions

- <1> Do not disassemble and/or reassemble LCD module.
- <2> Do not readjust variable resistors nor switches etc.
- <3> When returning the module for repair etc., Please pack the module properly to avoid any damages. We recommend the original shipping packages.
- <4> In case that the scan converter is used to convert VGA signal to NTSC, it is recommended using the framememory type, not the line-memory.

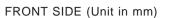
Liquid Crystal Display has the following specific characteristics. There are not defects nor malfunctions.

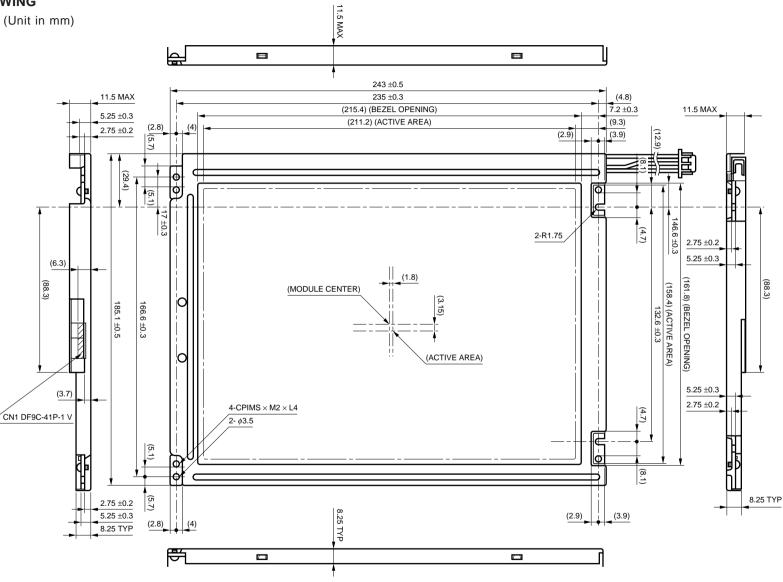
The display condition of the LCD module may be affected by the ambient temperature.

The LCD module uses cold cathode tube for backlighting. Optical characteristics, like luminance or uniformity, will be changed by the progress in time.

Uneven brightness and/or small spots may be observed depending on different display patterns.

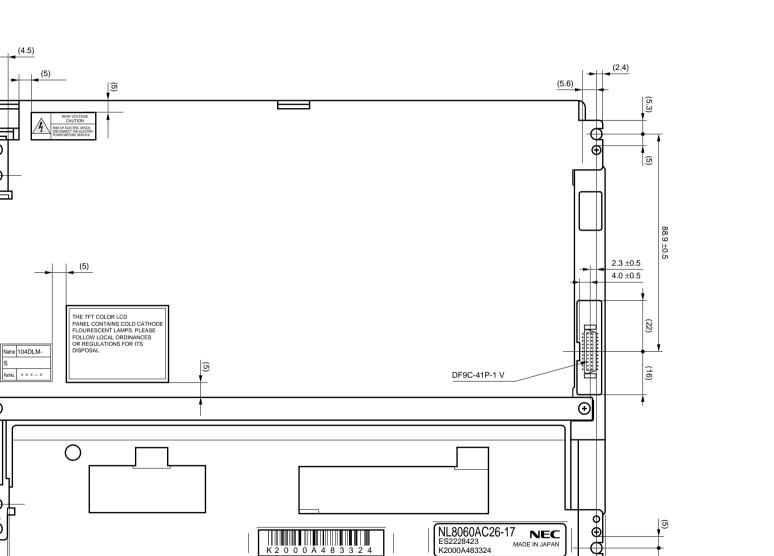
22 **OUTLINE DRAWING**





* The torque to mounting screw should never exceed 0.294 N·m (3Kgf·cm).

* The valuse in parentheses are reference.



MADE IN JAPAN

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(2.4)

(5.3)

OUTLINE DRAWING

REAR SIDE (Unit in mm)

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BHR-03VS-1 (JST) 1PIN: COLD, 2-3PIN: HOT

60 ±10

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8 Ð

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5

(6.8)

5

(3.4)

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(3.4)

(4.5)

(4.5)

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23

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"Standard", "Special", and "Specific". The Specific quanlity grade applies only to devices developed based on a customer designated "quality assurance program" for a specific application. The recommended applications of a device depend on its quality grade, as indicated below. Customers must check the quality grade of each device before using it in a particular application.

Standard: Computers, office equipment, communications equipment, test and measurement equipment, audio and visual equipment, home electronic appliances, machine tools, personal electronic equipment and industrial robots.

Special: Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support)

Specific: Aircrafts, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support system or medical equipment for life support, etc.

The quality grade of NEC devices is "Standard" unless otherwise specified in NEC's Data Sheets or Data Books. If customers intend to use NEC devices for applications other than those specified for Standard quality grade, they should contact an NEC sales representative in advance.

Anti-radioactive design is not implemented in this product.